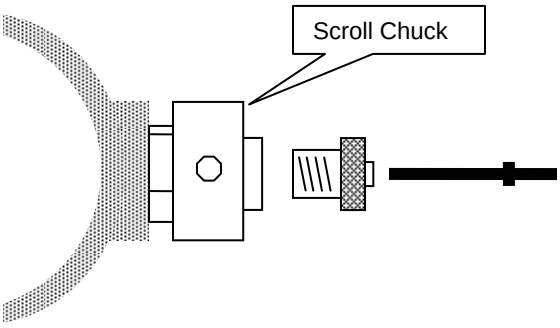
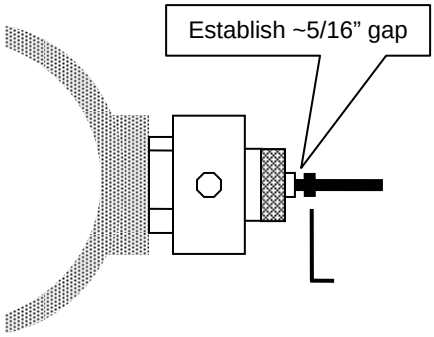
Remove your work piece from the lathe <u>while still attached to the chuck.</u>



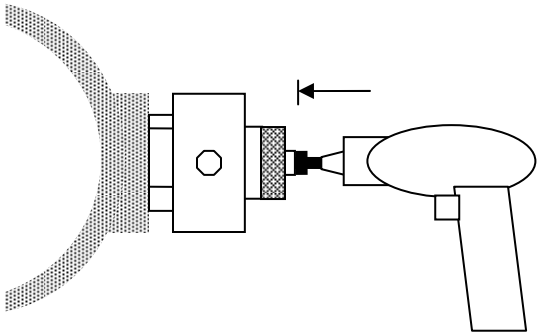
Locate the Re-Centering device, drill bit, stop collar and hex key. Test to ensure that the drill bit fits through the drill bushing.

Thread the Re-Centering device into the scroll chuck.
Slide the drill bit through the drill bushing until it bottoms out against the waste stock.
Set the stop collar so that ~5/16" gap remains.
Tighten securely!

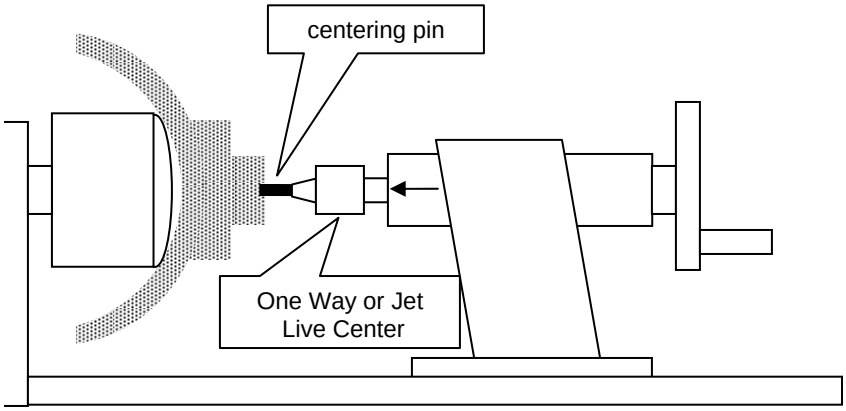


Note: The gap can vary depending on the amount of waste stock that remains at the bottom of your work piece. Just make sure that there is enough to make a hole deep enough so the centering pin will hold securely, but not so deep that you go through the bottom of your piece.

Chuck the drill bit into a power drill and drill to depth.
Unscrew the Re-Centering device from the faceplate. Inspect the hole that you drilled to see if it is deep enough. Once you are satisfied with the results, remove the face plate



Position the work piece against a jam chuck or vacuum chuck.
Slide the tail stock forward until the centering pin goes into the previously drilled hole. Secure the tail stock.
Advance the tail stock quill until enough pressure is applied to hold the work piece into place.



Using *Geiger's* Re-Centering Solution
with a Scroll Chuck

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